

ArWoWear

FLAME + ARC PRO SERIES

Flame Retardant, Antistatic
Vat Dyed, Workwear Fabrics
Resistant up to 100 Wash



EN 11612

Heat and Flame
Protection



EN 11611

Welding
Protection



EN 61482

Electrical Arc
Protection



EN 1149-5

Antistatic



1975
ARITEKS
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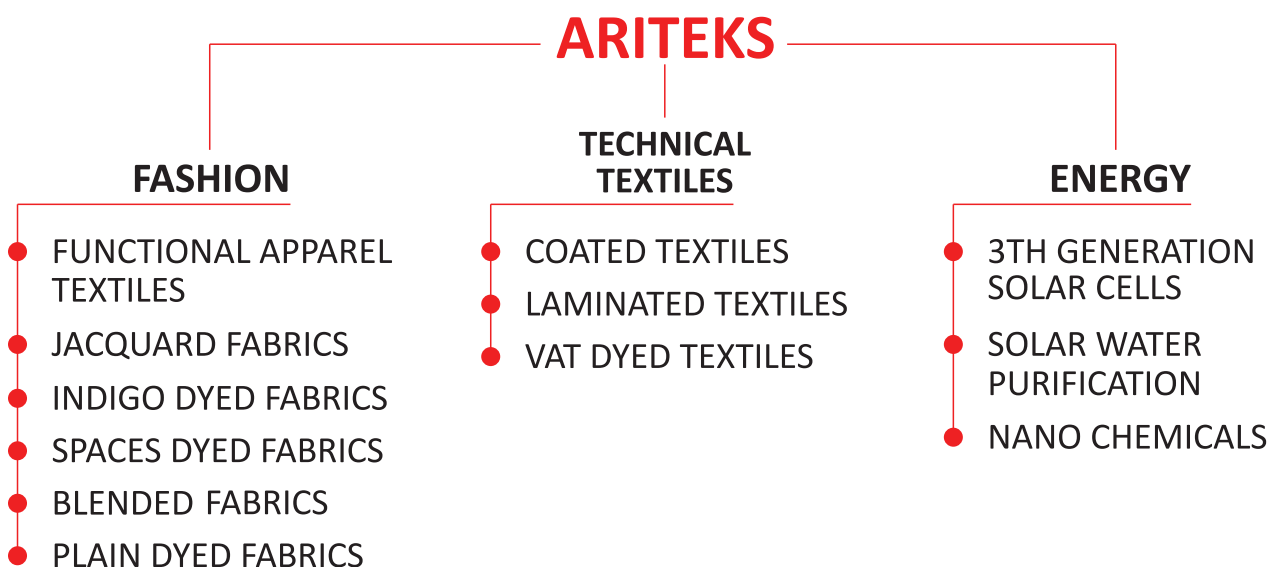
Ariteks, founded as a family owned business in 1975, is the leading textile manufacturer company both in fashion and technical textiles.

By continuously developing high-end technologies it provides solutions to end users in apparel, protective workwear, functional sport, medical wear as well as technical textiles in construction and transportation industries.

As the pioneer company in special dyeing methods like indigo, vat, space-dye, coating and laminating systems, Ariteks produces highest-quality fabrics both for international and domestic markets.

Ariteks uses clean and renewable energy resources. It consumes minimum amount of water by using continuous optimised systems.

Based in 14000m² with 12 separate in house R&D laboratories, the company spends 5% of its budget for research and developing future technologies. It focuses especially on 3rd generation solar cells on flexible fabrics and biosensing textiles.



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150 gr/m², 99% Cotton
1% Carbon, VAT Dyed,
Flame Retardant
(100 Wash Resistant),
Antistatic, 1/1 Plain Fabric



Sample



ArWoWear T0 Flame+Arc Pro -
5344 NavyArWoWear T0 Flame+Arc Pro -
5345 White

Description

ArWoWear T0 Flame Arc Pro is 150 gr/m², 99% Cotton 1% Carbon, vat dyed, flame retardant, antistatic shirt fabric. It has flame retardant function with EN ISO 11612 certification.

Due to carbon fibers used on the back side of the fabric it has antistatic certification (EN 1149-5).

It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	99% Cotton (CO) 1% Carbon (CF)	EN ISO 2076
Yarn	Warp:60/2Ne; Weft:60/2Ne	EN ISO 2060
Weight	150 ±10 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>800N; Weft>600N	EN ISO 13934-1
Tear Strength	Warp>20N; Weft>15N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Shirt	
Quality Management	Done	ISO 9001
Antistatic	Yes	EN ISO 1149-5
Flame and Heat Protection	Yes	EN ISO 11612



220 gr/m², 99% Cotton
1% Carbon, VAT Dyed,
Flame Retardant
(100 Wash Resistant),
Antistatic, 2/1S Twill Fabric



Sample



ArWoWear T1 Flame+Arc Pro - 5337 Orange



ArWoWear T1 Flame+Arc Pro - 5338 Dark Green



ArWoWear T1 Flame+Arc Pro - 5339 Red



ArWoWear T1 Flame+Arc Pro - 5340 Dark Blue



ArWoWear T1 Flame+Arc Pro - 5341 Black



ArWoWear T1 Flame+Arc Pro - 5342 Navy



ArWoWear T1 Flame+Arc Pro - 5343 Grey



Description

ArWoWear T1 Flame Arc Pro is light weight 220 gr/m², 99% Cotton 1% Carbon, vat dyed, flame retardant, antistatic workwear fabric. It has flame retardant function with EN ISO 11612 certification. Due to carbon fibers used on the back side of the fabric it has antistatic certification (EN 1149-5). It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	99% Cotton (CO) 1% Carbon (CF)	EN ISO 2076
Yarn	Warp:40/2Ne; Weft:40/2Ne	EN ISO 2060
Weight	220 ±10 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>800N; Weft>600N	EN ISO 13934-1
Tear Strength	Warp>20N; Weft>15N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Shirt	
Quality Management	Done	ISO 9001
Antistatic	Yes	EN ISO 1149-5
Flame and Heat Protection	Yes	EN ISO 11612



260 gr/m², 99% Cotton
1% Carbon, VAT Dyed,
Flame Retardant
(100 Wash Resistant),
Antistatic, 3/1S Twill Fabric



Sample



ArWoWear T2 Flame+Arc Pro - 4422 Orange



ArWoWear T2 Flame+Arc Pro - 4423 Dark Green



ArWoWear T2 Flame+Arc Pro - 4424 Red



ArWoWear T2 Flame+Arc Pro - 4425 Dark Blue



ArWoWear T2 Flame+Arc Pro - 4426 Black



ArWoWear T2 Flame+Arc Pro - 4427 Navy



ArWoWear T2 Flame+Arc Pro - 4428 Grey



Description

ArWoWear T2 Flame Arc Pro is light weight 260 gr/m², 99% Cotton 1% Carbon, vat dyed, flame retardant, antistatic workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. Due to carbon fibers used on the back side of the fabric it has antistatic certification (EN 1149-5). Protection against thermal hazards of electrical arc (EN 61482-1-2). It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	99% Cotton (CO) 1% Carbon (CF)	EN ISO 2076
Yarn	Warp:40/2Ne; Weft:40/2Ne	EN ISO 2060
Weight	260 ±10 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>800N; Weft>600N	EN ISO 13934-1
Tear Strength	Warp>20N; Weft>15N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Shirt	
Quality Management	Done	ISO 9001
Antistatic	Yes	EN ISO 1149-5
Flame and Heat Protection	Yes	EN ISO 11612
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
Welding Protection	Yes	EN ISO 11611
ATPV	> 7 cal/cm ²	EN ISO 61482-1-1



360 gr/m², 99% Cotton
1% Carbon, VAT Dyed,
Flame Retardant
(100 Wash Resistant),
Antistatic, 3/1S Twill Fabric



Sample



ArWoWear T11 Flame+Arc Pro - 4429 Orange



ArWoWear T11 Flame+Arc Pro - 4430 Dark Green



ArWoWear T11 Flame+Arc Pro - 4431 Red



ArWoWear T11 Flame+Arc Pro - 4432 Dark Blue



ArWoWear T11 Flame+Arc Pro - 4433 Black



ArWoWear T11 Flame+Arc Pro - 4434 Navy



ArWoWear T11 Flame+Arc Pro - 4435 Grey



Description

ArWoWear T11 Flame Arc Pro is heavy weight 360 gr/m², 99% Cotton 1% Carbon, vat dyed, flame retardant, antistatic workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. Due to carbon fibers used on the back side of the fabric it has antistatic certification (EN 1149-5). Protection against thermal hazards of electrical arc (EN 61482-1-2). It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	99% Cotton (CO) 1% Carbon (CF)	EN ISO 2076
Yarn	Warp:20/2Ne; Weft:20/2Ne	EN ISO 2060
Weight	360 ±10 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>1600N; Weft>1000N	EN ISO 13934-1
Tear Strength	Warp>30N; Weft>25N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Shirt	
Quality Management	Done	ISO 9001
Antistatic	Yes	EN ISO 1149-5
Flame and Heat Protection	Yes	EN ISO 11612
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
Welding Protection	Yes	EN ISO 11611
ATPV	> 15 cal/cm ²	EN ISO 61482-1-1



260 gr/m², 79% Cotton
20% Polyester 1% Carbon,
VAT Dyed, Flame Retardant
(100 Wash Resistant),
Antistatic, 3/1S Twill Fabric



Sample



ArWoWear T20 Flame+Arc Pro -
4762 YellowArWoWear T20 Flame+Arc Pro -
4763 OrangeArWoWear T20 Flame+Arc Pro -
4764 Dark GreenArWoWear T20 Flame+Arc Pro -
4765 RedArWoWear T20 Flame+Arc Pro -
4766 Dark BlueArWoWear T20 Flame+Arc Pro -
4767 BlackArWoWear T20 Flame+Arc Pro -
4768 NavyArWoWear T20 Flame+Arc Pro -
4769 GreyArWoWear T20 Flame+Arc Pro -
4770 Dark NavyArWoWear T20 Flame+Arc Pro -
4771 Khaki

Description: ArWoWear T20 Flame Arc Pro is light weight 260 gr/m², 79% Cotton 20% Polyester 1% Carbon, vat dyed, flame retardant, antistatic workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. Due to carbon fibers used on the back side of the fabric it has antistatic certification (EN 1149-5). Protection against thermal hazards of electrical arc (EN 61482-1-2). It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	20%Polyester, 1%Carbon (CF), 79%Cotton (CO)	EN ISO 2076
Yarn	Warp:30/2Ne; Weft:30/2Ne	EN ISO 2060
Weight	260 ±10 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>1000N; Weft>800N	EN ISO 13934-1
Tear Strength	Warp>20N; Weft>15N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Shirt	
Quality Management	Done	ISO 9001
Antistatic	Yes	EN ISO 1149-5
Flame and Heat Protection	Yes	EN ISO 11612
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
Welding Protection	Yes	EN ISO 11611
ATPV	> 10 cal/cm ²	EN ISO 61482-1-1



330 gr/m², 79% Cotton
20% Polyester 1% Carbon,
VAT Dyed, Flame Retardant
(100 Wash Resistant),
Antistatic, 3/1S Twill Fabric



Sample



ArWoWear T21 Flame+Arc Pro -
4772 YellowArWoWear T21 Flame+Arc Pro -
4773 OrangeArWoWear T21 Flame+Arc Pro -
4774 Dark GreenArWoWear T21 Flame+Arc Pro -
4775 RedArWoWear T21 Flame+Arc Pro -
4776 Dark BlueArWoWear T21 Flame+Arc Pro -
4777 BlackArWoWear T21 Flame+Arc Pro -
4778 NavyArWoWear T21 Flame+Arc Pro -
4779 GreyArWoWear T21 Flame+Arc Pro -
4780 Dark NavyArWoWear T21 Flame+Arc Pro -
4781 Khaki

Description: ArWoWear T21 Flame Arc Pro is heavy weight 330 gr/m², 79% Cotton 20% Polyester 1% Carbon, vat dyed, flame retardant, antistatic workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. Due to carbon fibers used on the back side of the fabric it has antistatic certification (EN 1149-5). Protection against thermal hazards of electrical arc (EN 61482-1-2). It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	20%Polyester, 1%Carbon (CF), 79%Cotton (CO)	EN ISO 2076
Yarn	Warp:20/2Ne; Weft:20/2Ne	EN ISO 2060
Weight	330 ±10 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp>1200N; Weft>1000N	EN ISO 13934-1
Tear Strength	Warp>25N; Weft>20N	EN ISO 13937-2
Dimensional Change	-3%<Length<+3%;-3%<Width<+3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Shirt	
Quality Management	Done	ISO 9001
Antistatic	Yes	EN ISO 1149-5
Flame and Heat Protection	Yes	EN ISO 11612
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
Welding Protection	Yes	EN ISO 11611
ATPV	> 11 cal/cm ²	EN ISO 61482-1-1



260 gr/m², 89% Cotton
10% Polyamide 1% Carbon,
VAT Dyed, Flame Retardant,
Antistatic, 3/1S Twill Fabric



Sample



ArWoWear T30 Flame+Arc Pro -
4782 YellowArWoWear T30 Flame+Arc Pro -
4783 OrangeArWoWear T30 Flame+Arc Pro -
4784 Dark GreenArWoWear T30 Flame+Arc Pro -
4785 RedArWoWear T30 Flame+Arc Pro -
4786 Dark BlueArWoWear T30 Flame+Arc Pro -
4787 BlackArWoWear T30 Flame+Arc Pro -
4788 NavyArWoWear T30 Flame+Arc Pro -
4789 GreyArWoWear T30 Flame+Arc Pro -
4790 Dark NavyArWoWear T30 Flame+Arc Pro -
4791 Khaki

Description: ArWoWear T30 Flame Arc Pro is light weight 260 gr/m², 89% Cotton 10% Polyamide 1% Carbon, vat dyed, flame retardant, antistatic workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. Due to carbon fibers used on the back side of the fabric it has antistatic certification (EN 1149-5). Protection against thermal hazards of electrical arc (EN 61482-1-2). It is durable up to 100 washing.

Technical Parameters

Name	Values	Standards
Fiber	89% Cotton (CO) 1% Carbon (CF) 10% Polyamide (PA)	EN ISO 2076
Yarn	Warp: 30/2Ne; Weft: 30/2Ne	EN ISO 2060
Weight	260 ±10 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp > 1200N; Weft > 1000N	EN ISO 13934-1
Tear Strength	Warp > 25N; Weft > 20N	EN ISO 13937-2
Dimensional Change	-3% < Length < +3%; -3% < Width < +3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Shirt	
Quality Management	Done	ISO 9001
Antistatic	Yes	EN ISO 1149-5
Flame and Heat Protection	Yes	EN ISO 11612
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
Welding Protection	Yes	EN ISO 11611
ATPV	> 10 cal/cm ²	EN ISO 61482-1-1



330 gr/m², 89% Cotton
10% Polyamide 1% Carbon,
VAT Dyed, Antistatic,
Flame Retardant
(100 Wash Resistant),
3/1S Twill Fabric



Sample



ArWoWear T31 Flame+Arc Pro -
4792 YellowArWoWear T31 Flame+Arc Pro -
4793 OrangeArWoWear T31 Flame+Arc Pro -
4794 Dark GreenArWoWear T31 Flame+Arc Pro -
4795 RedArWoWear T31 Flame+Arc Pro -
4796 Dark BlueArWoWear T31 Flame+Arc Pro -
4797 BlackArWoWear T31 Flame+Arc Pro -
4798 NavyArWoWear T31 Flame+Arc Pro -
4799 GreyArWoWear T31 Flame+Arc Pro -
4800 Dark NavyArWoWear T31 Flame+Arc Pro -
4801 Khaki

The technical data on this guide is given for information and correct at the time of design. It can be changed without prior notice.

Description: ArWoWear T31 Flame Arc Pro is heavy weight 330 gr/m², 89% Cotton 10% Polyamide 1% Carbon, vat dyed, flame retardant, antistatic workwear fabric. It has flame retardant function with EN ISO 11612 and EN ISO 11611 certification. Due to carbon fibers used on the back side of the fabric it has antistatic certification (EN 1149-5). Protection against thermal hazards of electrical arc (EN 61482-1-2). It is durable up to 100 washing.

























Technical Parameters

Name	Values	Standards
Fiber	89% Cotton (CO) 1% Carbon (CF) 10% Polyamide (PA)	EN ISO 2076
Yarn	Warp: 30/2Ne; Weft: 30/2Ne	EN ISO 2060
Weight	330 ±10 gr/m ²	EN ISO 3081
Width	1600 ±20 mm	EN ISO 3932
Tensile Strength	Warp >1400N; Weft >1200N	EN ISO 13934-1
Tear Strength	Warp >30N; Weft >25N	EN ISO 13937-
Dimensional Change	-3% < Length < +3%; -3% < Width < +3%	EN ISO 5077
Rubbing Fastness	4-5	EN ISO 105 X12
Perspiration Fastness	4-5	EN ISO 105 E04
Washing Fastness	4-5	EN ISO 105 C06
Dry Cleaning Fastness	4-5	EN ISO 105 D01
Hypochlorite Fastness	4-5	EN ISO 105 N01
Peroxide Fastness	4-5	EN ISO 105 N02
Hot Press Fastness	4-5	EN ISO 105 X11
Light Fastness	6-7	EN ISO 105 B02
Perspiration Light Fast.	4-5	EN ISO 105 B07
pH	6.0	EN ISO 3071
Azo Test	No Azo Colorants.	EN ISO 14362-1
Application	Flame Retardant Shirt	
Quality Management	Done	ISO 9001
Antistatic	Yes	EN ISO 1149-5
Flame and Heat Protection	Yes	EN ISO 11612
Arc Protection	Class 1 (4kA)	EN ISO 61482-1-2
Welding Protection	Yes	EN ISO 11611
ATPV	> 11 cal/cm ²	EN ISO 61482-1-1

Fashion Fabrics



Technical Fabrics

  BUILDING	  HOME	  PROTECTION	  MEDICAL	  SPORT	  TRANSPORT
  GEOLOGY	  PACKAGE	  CLOTH	  AGRICULTURE	  ENVIRONMENT	  MACHINE

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